












Date: Thursday, 19/03/2009 10:59:54 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 46567		
Estimate Number	: 13654		
P.O. Number	:	Part Number	: D38075
This Issue	: 19/03/2009 S.O. No. :	Drawing Number	: D3807 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 46401	Material	:
Written By	:	Due Date	: 06/04/2009 Qty: 2 Um: Each
Checked & Approved By	: <u>JW 09.03.19</u>		
Comment	: Est Rev:A 08-11-28 new issue DD verified by:ec Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
			
Comment: Qty.: 1.4437 sf(s)/Unit Total : 2.8875 sf(s) NEOPRENE SHEET 0.063 batch: <u>111015</u> <u>18 9-3-22</u>			
2.0	WATER JET	FLOW WATER JET	
			
Comment: FLOW WATER JET 1-Cut as per Dwg D3807 Dwg Rev: <u>A</u> <u>18 9-3-22</u> <u>(2)</u> Prog Rev: <u>A</u> 2-Deburr if necessary			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK <u>50103/23</u> <u>(+2)</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify with Dart part # using yellow paint marker and Stock Location: <u>F-9</u> <u>18 9/3/23</u> <u>(2)</u>			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/03/2009 10:59:54 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 46567

Part Number: D38075

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/24 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



ME 09-03-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

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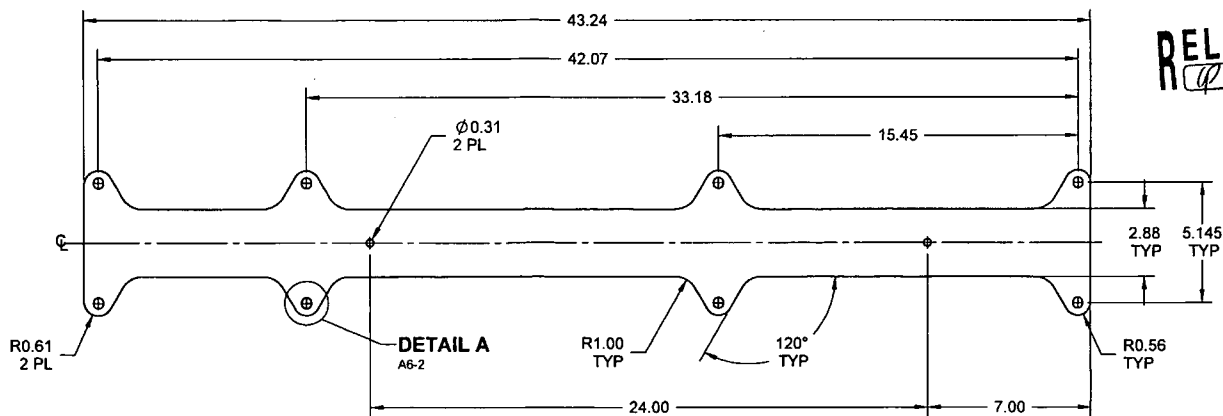
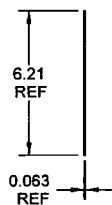
RELEASED
09-03-09
per ECN 09-538

NOTES:

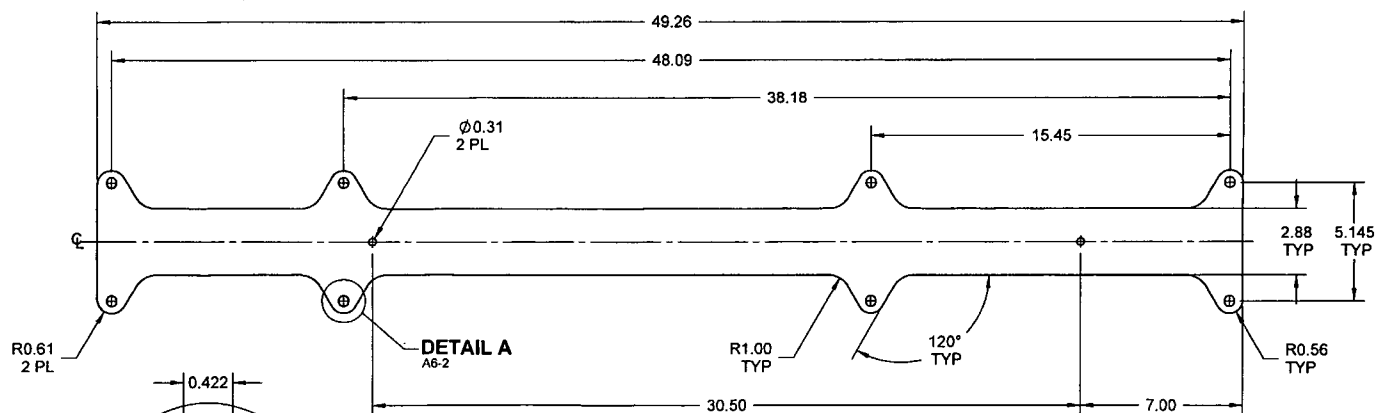
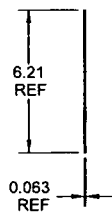
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN					
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D3807		SHEET 1 OF 3	
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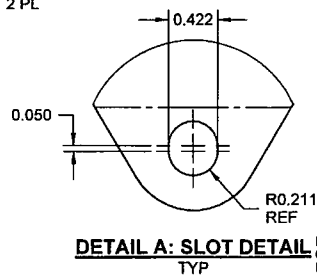
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D3807-1 GASKET



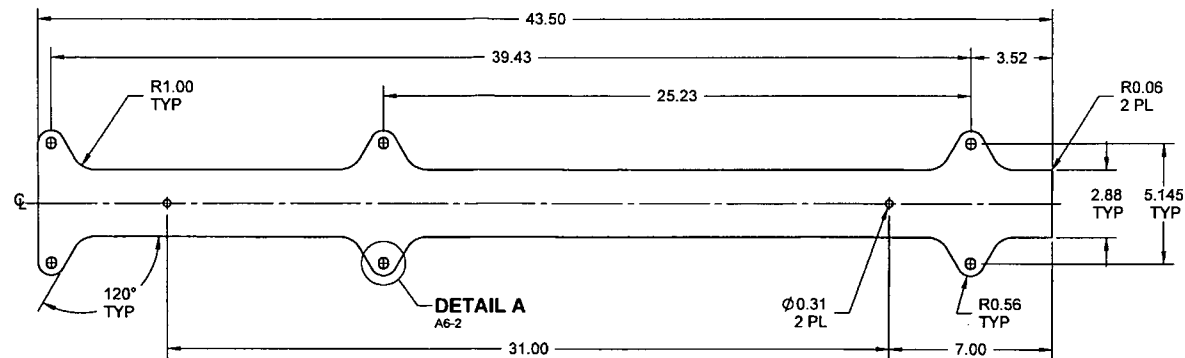
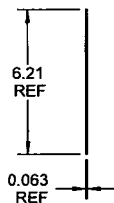
D3807-3 GASKET



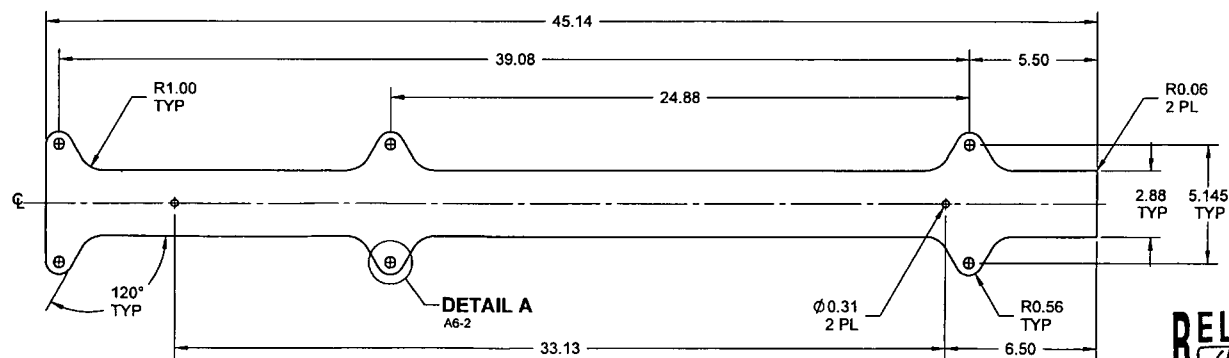
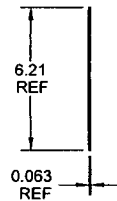
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C5-2
B5-3
C5-3

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D3807-5 GASKET



D3807-7 GASKET

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